# Submersible Sewage Pump Type ABS XFP 150J - 600X

Submersible sewage pump type ABS XFP are suitable for clear and wastewater, for sewage with sludge containing solids and fibrous material.

### Construction

- □ Premium efficiency motors in accordance with IEC 60034-30 level IE3 with testing in accordance with IEC 60034-2-1.
- $\hfill\Box$  Premium efficiency motors designed for VFD operation in accordance with IEC/TS 60034-25 A (U  $_{\rm peak} <$  1300 V).
- The water-tight fully flood-proof motor and the pump section form a compact and robust unit, easy to clean and easy to service
- Water pressure sealed connection chamber, with two stage cable entry, protected against excessive cable tension and bending.
- □ Bimetallic thermal sensors in the stator which open at 140 °C.
- □ Rotor and rotor shaft dynamically balanced.
- □ Upper and lower bearings lubricated-for-life, maintenance-free.
- □ Insulated upper bearing for VFD operation (only PE5/PE6).
- □ Triple shaft sealing.
- Upper and lower sealing by means of a silicon carbide/silicon carbide mechanical seal, independent of the direction of rotation.
- Inspection chamber with sensor for moisture protection to indicate water leakage through mechanical seal.
- Option: Blockage- and maintenance-free internal closed looped cooling system. Cooling medium: Glycol - water mixture (standard for PE6 range).
- □ Hydraulic parts with various impeller options: 2-or 3-channel Contrablock, 2-or 3-channel closed or 3-channel skew.
- Option: Available in ATEX explosion-proof version in accordance with international standards e.g. Ex d IIB T4/ATEX II 2Gk, FM or CSA.

### Motor

Water pressure sealed premium efficiency motors, (3-phase, squirrel cage induction motors), from 15 to 350 kW and, depending on hydraulic requirements as 4- to 12-pole versions.

**Voltage:** 380...420 V,  $3\sim$ , 50 Hz (other voltages on request). **Insulation components:** Class H (winding protection by 140 °C sensor)

**Temperature rise:** According to NEMA class A up to 110 kW and class B above.

Protection type: IP68.

**Start-up:** DOL (direct on line), star-delta, VFD or soft starter.

### Pump selection

For pump selection please use our ABSEL programme,

http://absel.sulzer.com/ Hydraulic selection:

- -> Enter: Duty point
- -> Select: Hydraulics
- -> Select: Motor

### Hint

More detailed information like dimension drawings, electrical data, etc. is also available from the ABSEL V2 software

## 50 Hz



### **Hvdraulics**

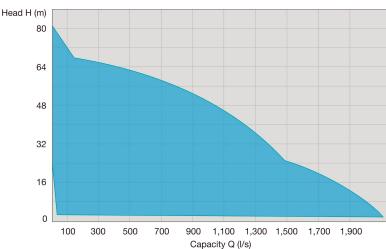
You have the choice of the following hydraulics in the range of DN 150 to DN 600 discharge:

### Hydraulics / Impeller type

CB2	XFP 300M	CH2
CH2	XFP 301M	CH2
CB2	XFP 350M	CH3
CH2	XFP 351M	CH3
CH2	XFP 400M	CH2
CB2	XFP 400R	CH3
CB2	XFP 500U	CH3
CH2	XFP 501U	SK3
CB3	XFP 600V	CH3
CH2	XFP 600X	SK3
	CH2 CB2 CH2 CH2 CB2 CB2 CB2 CB2 CB2 CB3	CH2 XFP 301M  CB2 XFP 350M  CH2 XFP 351M  CH2 XFP 400M  CB2 XFP 400R  CB2 XFP 500U  CH2 XFP 501U  CB3 XFP 600V

CB... = Contrablock, CH...= closed channel, SK...= skew; last digit (2 or 3) = Number of impeller vanes

### Performance field



# Submersible Sewage Pump Type ABS XFP 150J - 600X 2014-12-10 | We reserve the rights to alter specifications due to technical developments.

### Standard and options

Description	Standard	Option
Max. ambient temperature	40 °C	60 °C
Max. submergence depth	20 m	
Mains voltage	380420 V/50 Hz	other voltage on request
Voltage tolerance	± 10 % at 400 V	
Insulation components	Class H (140°C)	Class H (160°C) (not for explosion-proof)
Start-up	DOL, star-delta, VFD or soft starter	
Approval	non Ex	Ex/ATEX
Cables	S1BN8-F	EMC shielded cables
Cable length	10 m	15 m, 20 m, other length on request
Mechanical seal (medium side)	SiC-SiC (NBR)	SiC-SiC (Viton execution)
Mechanical seal (motor side)	SiC-SiC	
O-rings	NBR	Viton
Preparation for lifting hoist	Lifting hoop	Lifting hoop in stainless steel
Protective coating	Two component coating epoxy resin	Special coatings on request
Cathodic protection		Zinc anodes on request
Installation	Wet-well	Dry-well vertical/horizontal
Motor cooling	Cooling by surrounding medium	Closed loop cooling system*
Moisture sensor motor housing		DI (sensor for moisture detection)*
Moisture sensor inspection chamber	DI (sensor for moisture detection)	
Vibration sensor		on request (only PE5/PE6)
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<sup>\*</sup> standard for PE6 motor range

### Motor protection

PE4 to PE6		non Ex or Ex/ATEX	Ex/ATEX VFD drive
Winding	Bi-metallic switch	Χ	-
	Thermistor (PTC)	0	Χ
	PT 100	0	0
Seal protection	Inspection chamber	Χ	Х
	Motor housing	O (X for PE6)	0
	Connection box	O (X for PE6)	0
Temperature bearing upper/lower	Bi-metallic switch	O (X for PE6)	0
	Thermistor (PTC)	0	0
	PT 100	0	0
Vibration sensor	420mA	O (only PE5/PE6)	O (only PE5/PE6)

X = Standard; 0 = Option; - = not possible

### Materials

Motor	Standard	Option
Connection chamber	EN-GJL-250	
Cooling chamber	EN-GJL-250	
Cooling jacket	1.0036	
Motor housing	EN-GJL-250	
Motor shaft	1.4021	1.4462
Fasteners (medium contact)	1.4401	
Lifting hoop (PE4 & PE5)	EN-GJS-400-18	1.4470
Lifting hoop (PE6)	1.0060	1.4462
Hydraulics	Standard	Option
Volute	EN-GJL-250	1.4470
Impeller	EN-GJL-250	1.4470*
Bottom plate (only CB version)	EN-GJL-250	1.4470*
Shroud (XFP 501U and 600X)	EN-GJL-250	
Wear ring (only CH version)	EN-GJL-300	1.4581
Wear ring impeller (only CH version)		1.4571

<sup>\*</sup>or EN-GJL-250 flame hardenend for CB version

Connection sys. (wet)	Standard	Option
Pedestal	EN-GJL-250	Non sparking
Fastening elements	Stainless steel	
Protective coating	Epoxy resin based	
Guide rail	Galv. steel	Stainless steel
Pipe retainer	EN-GJS-400-18	1.4470
Connection sys. (dry)	Standard	Option
Support frame	1.0036	Galv. steel

